COMBINED DECLARATION AND POWER OF ATTORNEY

As a below-named inventor, I hereby declare that:

This is an original utility patent application.

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled AN APPARATUS AND METHOD FOR BEATING AND ROLLING A FOOD DOUGH BELT the specification of which was reserved. Is filed herewith.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge my duty to disclose information which is material to the examination and patentability of this application in accordance with Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed. Priority is claimed for such application which has been filed as follows:

Japanese Patent Application No. 2002-258135, filed September 3, 2002 Japanese Patent Application No. 2002-258136, filed September 3, 2002

POWER OF ATTORNEY

I hereby appoint the following attorneys to prosecute this application and transact all business in the Patent and Trademark Office connected therewith:

Thomas E. Sisson, Reg. #29,348; William B. Nash, Reg. #33,743; Cline H. White, Reg. #45,213; Mark H. Miller, Reg. #29,197; Daniel D. Chapman, Reg. #32,726; Richard Ruble, Reg. #45,720.

Direct all correspondence and telephone calls to:

Thomas E. Sisson JACKSON WALKER L.L.P. 112 E. Pecan Street, Suitc 2100 San Antonio, Texas 78205 (210) 978-7700

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Torahiko Hayashi	Michio Morikawa
Joint Inventor (Printed Name)	Joint Inventor (Printed Name)
ocaliko Janas	michio Moribana
Joint Inventor (Signature)	Joint Inventor (Signature)
Date: July 31, 2003	Date: July 31, 2003
Residence: Utsunomiya, Japan	Residence: Utsunomiya, Japan
Citizenship: Japan	Citizenship: Japan
Post Office Address:	Post Office Address:
c/o Rheon Automatic Machinery Co., Ltd.	c/o Rheon Automatic Machinery Co., Ltd.
2·3, Nozawa·machi, Utsunomiya·shi	2·3, Nozawa machi, Utsunomiya shi
Tochigi ken, Japan	Tochigi ken, Japan